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(A) Hydrogenation of 2-Acetylfuran

Solid *trans*-RuCl₂[(*R*)-xylbinap][(*R*)-daipen] [(*R,R*)-2] (30.5 mg, 0.025 mmol),¹ was placed in a 1.5-L stainless steel autoclave² equipped with a mechanical stirring blade, a pressure gauge, and a gas inlet tube attached to a hydrogen source. Air present in the autoclave was replaced by argon.³ 2-Acetylfuran (**1a**) (110.1 g, 1.0 mol),⁴ 2-propanol (100 mL),⁵ and a 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (7.5 mL, 7.5 mmol)⁶ were added to the autoclave under a stream of argon. The mixture was degassed by three vacuum-filling with argon cycles. Air present in the gas inlet tube was removed by flushing with a stream of hydrogen.⁷ The vessel was pressurized to 50 atm, and then the reaction mixture was vigorously stirred for 22 h at 30 °C. The yield and enantiomeric excess (ee) of (*S*)-1-(2-furyl)ethanol [(*S*)-3a] determined by GC analysis were 96 and 99%, respectively. GC (column, HP-INNOWax (polyethylene glycol), df = 0.25 μm, 0.25 mm i.d. x 30 m, Hewlett Packard); carrier gas, helium (55 kPa); column temp, 100 °C; injection temp, 200 °C; split ratio, 20:1); retention time (*t*_R) of **3a**, 22.4 min (95.8%); *t*_R of **1a**, 13.2 min (0%); *t*_R of *n*-pentadecane (internal standard), 13.2 min. Chiral GC (column, Chirasil-DEX CB, df = 0.25 μm, 0.32 mm i.d. x 25 m, CHROMPACK; carrier gas, helium (41 kPa); column temp, 75 °C); *t*_R of (*R*)-**3a** 31.9 min (0.7%); *t*_R of *S* isomer, 32.4 min (99.3%). After the hydrogen gas was carefully vented, the solvent was removed under reduced pressure. Distillation of the residue.

gave (*S*)-**3a** (92.8 g, 83% yield). Bp 76 °C/18 mmHg. $[\alpha]^{24}_{\text{D}} -20.1^{\circ}$ (*c* 1.00, CHCl₃) (lit.⁸ $[\alpha]^{25}_{\text{D}} +20.8^{\circ}$ (*c* 1.27, CHCl₃), *R* alcohol). ¹H NMR (400 MHz, CDCl₃) δ 1.52 (d, 3, *J* = 6.0 Hz, CH₃), 2.43 (d, 1, *J* = 4.4 Hz, OH), 4.85 (dq, 1, *J* = 4.4 and 6.0 Hz, CHOH), 6.21 (d, 1, *J* = 2.8 Hz, C3 proton of furan ring), 6.31 (dd, 1, *J* = 0.8 and 2.8 Hz, C4 proton of furan ring), 7.35 (d, 1, *J* = 0.8 Hz, C5 proton of furan ring).

Notes

(1) For preparation procedure, see: Supporting Information of Ohkuma, T.; Koizumi, M.; Doucet, H.; Pham, T.; Kozawa, M.; Murata, K.; Katayama, E.; Yokozawa, T.; Ikariya, T.; Noyori, R. *J. Am. Chem. Soc.* **1998**, *120*, 13529–13530.

(2) For details, see: Kitamura, M.; Tokunaga, M.; Ohkuma, T.; Noyori, R. *Org. Synth.* **1993**, *71*, 1–13; Takaya, H.; Ohta, T.; Inoue, S.; Tokunaga, M.; Kitamura, M.; Noyori, R. *Org. Synth.* **1994**, *72*, 74–85.

(3) Argon gas (99.998%) was further purified by passing through a BASF catalyst R3-11 column at 80 °C.

(4) The substrate was washed with a 0.1 M KOH solution prior to use. Otherwise catalytic activity is substantially lowered.

(5) Guaranteed-reagent grade 2-propanol was freshly distilled over CaH₂ before use.

(6) Purchased from Aldrich Chemical Co.

(7) Hydrogen of 99.99% purity (Nippon Sanso) was used.

(8) Kobayashi, Y.; Kusakabe, M.; Kitano, Y.; Sato, F. *J. Org. Chem.* **1988**, *53*, 1586–1587.

(B) General Procedure for Asymmetric Hydrogenation¹

A small-scale reaction was normally conducted in a 100-mL glass autoclave. An example is given by hydrogenation of 3-acetylpyridine (**1k**).

Solid (*R,R*)-**2** (1.5 mg, 0.00125 mmol) was placed in a 100-mL glass autoclave equipped with a Teflon-coated magnetic stirring bar, a pressure gauge, and a gas inlet tube attached to a hydrogen source. Air present in the autoclave was replaced by argon.

Ketone **1k** (757 mg, 6.25 mmol), 2-propanol (5 mL), and a 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.01 mmol) which had been degassed by bubbling argon were added to the autoclave under a stream of argon. The mixture was degassed by eight vacuum-filling with argon cycles. Air present in the gas inlet tube was removed by flushing with a stream of hydrogen. Hydrogen was initially introduced into the autoclave at a pressure of 4 atm, before being reduced to 1 atm by carefully releasing the stop valve. After this procedure was repeated three times, the vessel was pressurized to 8 atm. The reaction mixture was vigorously stirred at 25 °C for 12 h. After the hydrogen gas was carefully vented, the solvent was removed under reduced pressure. The yield and ee of (*S*)-1-(3-pyridyl)ethanol [(*S*)-**7**] determined by GC analysis were 100 and 99.6%, respectively. GC (column, Chirasil-DEX CB; 44 kPa; column temp, 120 °C); *t_R* of (*R*)-**7**, 25.6 min (0.2%); *t_R* of *S* isomer, 26.0 min (99.8%); *t_R* of **1k**, 7.7 min (0%). After the solvent was removed under reduced pressure, the residue was purified by bulb-to-bulb distillation to give (*S*)-**7** (728 mg, 95% yield). [α]²⁴_D -56.3° (*c* 1.00, C₂H₅OH) (lit.² [α]²⁵_D -30° (*c* 4.92, C₂H₅OH), *S* alcohol). ¹H NMR (270 MHz, CDCl₃) δ 1.52 (d, 3, *J* = 6.8 Hz, CH₃), 3.16 (br s, 1, OH), 4.94 (q, 1, *J* = 6.8 Hz, CHOH), 7.27 (dd, 1, *J* = 4.9 and 8.1 Hz, C5 proton of pyridine ring), 7.74 (d, 1, *J* = 8.1 Hz, C4 proton of pyridine ring), 8.46 (d, 1, *J* = 4.9 Hz, C6 proton of pyridine ring), 8.56 (s, 1, C2 proton of pyridine ring).

Notes

- (1) See Notes of Part A.
- (2) Imuta, M.; Ziffer, H. *J. Org. Chem.* **1978**, *43*, 3530–3532.

(C) Reaction Conditions of Asymmetric Hydrogenation and Analytical Data of Products

Hydrogenation of 2-acetylfuran (1a). Conditions: (*R,R*)-**2** (1.6 mg, 0.00136 mmol), **1a** (750 mg, 6.81 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.010 mmol), 2-propanol (4.5 mL), 8 atm H₂, 25 °C, 12 h. **3a** (714 mg, 94% yield, 99% ee). See also Part A. **Hydrogenation of 1-(2-furyl)hexan-1-one (1b)** Conditions: (*R,R*)-**2**

(1.5 mg, 0.00125 mmol), **1b** (416 mg, 2.5 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.010 mmol), 2-propanol (2.5 mL), 8 atm H₂, 25 °C, 14 h. (*S*)-1-(2-Furyl)hexan-1-ol [(*S*)-**3b**] (392 mg, 93% yield, 98% ee). GC (column, Chirasil-DEX CB; 41 kPa; column temp, 120 °C); *t_R* of (*R*)-**3b**, 28.9 min (0.9%); *t_R* of *S* isomer, 26.8 min (99.1%); *t_R* of **1b**, 11.6 min (0%). [α]²⁰_D -14.3° (*c* 1.03, CHCl₃), lit. [α]²⁵_D +13.8° (*c* 1.07, CHCl₃), (*R*), Kobayashi, Y.; Kusakabe, M.; Kitano, Y.; Sato, F. *J. Org. Chem.* **1988**, *53*, 1586–1587. **Hydrogenation of 1-(2-furyl)-5-hexen-1-one (1c)** Conditions: (*R,R*)-**2** (1.5 mg, 0.00125 mmol), **1c** (411 mg, 5.0 mmol, 96% purity), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (20 μ L, 0.020 mmol), 2-propanol (2.5 mL), 8 atm H₂, 25 °C, 2 h. (*S*)-1-(2-Furyl)-5-hexen-1-ol [(*S*)-**3c**] (403 mg, 97% yield, 96% purity). GC (column, HP-5 (95:5 poly(dimethylsiloxane)–poly(diphenylsiloxane)), *df* = 0.25 μ m, 0.25 mm i.d. x 30 m, Hewlett Packard); 55 kPa, column temp, 65 °C); *t_R* of **3c**, 71.6 min (100%); *t_R* of **3b**, 75.9 min (0%); *t_R* of **1c**, 85.8 min (0%). The ee determined by chiral HPLC analysis of its 4-bromobenzoate was 97%: column, CHIRALCEL OJ (4.6 mm i.d. x 250 mm, Daicel Chemical Industries); eluent, 10:90 2-propanol–hexane; temp, 30 °C; flow rate, 0.3 mL/min; detection, 254-nm light; *t_R* of (*R*)-**3c**, 18.4 min (1.6%); *t_R* of *S* isomer, 15.8 min (98.4%). [α]¹⁸_D -15.6° (*c* 1.02, CHCl₃). The absolute configuration was determined by chiral GC analysis after conversion to (*S*)-**3b** by saturation of the terminal olefin, conditions: (*S*)-**3c** (125 mg, 0.75 mmol), RuCl₂[P(C₆H₅)₃]₃ (1.0 mg, 0.0005 mmol), CH₃OH (2.5 mL), 8 atm H₂, 25 °C, 21 h. (*S*)-**3b** (117 mg, 93% yield, 100% ee). GC (column, Chirasil-DEX CB; 41 kPa; column temp, 120 °C); *t_R* of (*R*)-**3b**, 28.9 min (0%); *t_R* of *S* isomer, 26.8 min (100%). **Hydrogenation of 2-acetylthiophene (1d)** Conditions: (*R,R*)-**2** (1.4 mg, 0.00115 mmol), **1d** (749 mg, 5.93 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.010 mmol), 2-propanol (4.5 mL), 8 atm H₂, 25 °C, 12 h. (*S*)-1-(2-Thienyl)ethanol [(*S*)-**3d**] (722 mg, 95% yield, 99% ee). GC (column, Chirasil-DEX CB; 44 kPa; column temp, 100 °C); *t_R* of (*R*)-**3d**, 32.2 min (0.6%); *t_R* of *S* isomer, 34.2 min (99.4%); *t_R* of **1d**, 12.6 min (0%). [α]²⁴_D -26.0° (*c* 1.02, CHCl₃), lit. [α]²⁵_D +8.33° (*c* 9.6, CHCl₃), (*R*), Kasai, M.; Ziffer, H.; Kawai, K.; Kasai, M.; Imuta, M.; Froussios. *J. Org. Chem.* **1983**, *48*,

3017–3021. **Hydrogenation of 3-acetylthiophene (1e).** Conditions: (*R,R*)-**2** (1.4 mg, 0.00115 mmol), **1e** (749 mg, 5.93 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.010 mmol), 2-propanol (2.5 mL), 8 atm H₂, 25 °C, 5 h. (*S*)-1-(3-Thienyl)ethanol [(*S*)-**4**] (745 mg, 98% yield, 99.7% ee). GC (column, Chirasil-DEX CB; 44 kPa; column temp, 100 °C); *t*_R of (*R*)-**4**, 35.5 min (0.2%); *t*_R of *S* isomer, 36.4 min (99.8%); *t*_R of **1e**, 14.5 min (0%). [α]²⁵_D –44.7° (*c* 1.00, C₂H₅OH). The absolute configuration was determined by single-crystal X-ray analysis of its (1*S*)-camphanoate (See Figure 1 in Part E.). Reaction conditions: **4** (128 mg, 1.0 mmol), (1*S*)-camphanoyl chloride (238 mg, 1.1 mmol), 4-(dimethylamino)pyridine (134 mmol, 1.1 mmol), CH₂Cl₂ (5 mL), 0 °C, 6 h. (*S*)-1-(3-Thienyl)ethyl (1*S*)-camphanoate (253 mg, 82% yield). Recrystallization from ether, mp 88.6–89.7 °C. **Hydrogenation of 2-acetyl-1-methylpyrrole (1f).** Conditions: (*S,S*)-**2** (6.1 mg, 0.0050 mmol), **1f** (617 mg, 5.01 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (100 μ L, 0.10 mmol), 2-propanol (18 mL), 8 atm H₂, 25 °C, 20 h. The conversion determined by ¹H-NMR analysis was 61%. Isolation using a silica-gel column (SiO₂, 31 g) eluted with a 1:2 mixture of ethyl acetate and hexane including 0.5% of (C₂H₅)₃N gave 1-[2-(1-methylpyrrolyl)]ethanol (**3e**) (318 mg, 51% yield). The ee determined by chiral HPLC analysis was 97%: column, CHIRALCEL OJ; eluent, 10:90 2-propanol–hexane; temp, 30 °C; flow rate, 0.2 mL/min; detection, 254-nm light; *t*_R of **3e**, 36.7 min (1.4%) and 41.0 min (98.6%). [α]²⁵_D –36.3° (*c* 0.55, C₂H₅OH). Absolute configuration was not determined. **Hydrogenation of 2-acetyl-1-(4-toluenesulfonyl)pyrrole (1g).** Conditions: (*R,R*)-**2** (1.5 mg, 0.00125 mmol), **1g** (329 mg, 1.25 mmol), 0.1 M *t*-C₄H₉OK in *tert*-butyl alcohol (50 μ L, 0.005 mmol), 10:1 2-propanol–DMF (5.5 mL), 8 atm H₂, 25 °C, 18 h. 1-[2-{1-(4-Toluenesulfonyl)}pyrrolyl]ethanol [(*S*)-**3f**] (307 mg, 93% yield). The ee determined by chiral HPLC analysis was 98%: column, CHIRALCEL OJ; eluent, 10:90 2-propanol–hexane; temp, 30 °C; flow rate, 0.5 mL/min; detection, 254-nm light; *t*_R of (*R*)-**3f**, 71.6 min (1.0%); *t*_R of *S* isomer, 57.3 min (99.0%). [α]²³_D –17.3° (*c* 1.06, CH₃CO₂C₂H₅), lit. [α]²⁰_D +21.5° (*c* 1.0, CH₃CO₂C₂H₅), (*R* based on the Horeau method), Zhou, W.-S.; Wei, D. *Tetrahedron: Asymmetry* **1991**, *2*, 767–770.

Hydrogenation of 2-acetylthiazole (1h). Conditions: (*R,R*)-**2** (3.1 mg, 0.0025 mmol), **1h** (636 mg, 5.0 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (20 μ L, 0.020 mmol), 0.5 M B[OCH(CH₃)₂]₃ in 2-propanol (0.1 mL), 2-propanol (5 mL), 8 atm H₂, 25 °C, 12 h. (*S*)-1-(2-Thiazolyl)ethanol [(*S*)-**5**] (606 mg, 94% yield, 96% ee). GC (column, Chirasil-DEX CB; 41 kPa; column temp, 100 °C); *t*_R of (*R*)-**5**, 72.9 min (2.2%); *t*_R of *S* isomer, 74.4 min (97.8%); *t*_R of **1h**, 8.6 min (0%). [α]_D²⁷ -23.2° (*c* 1.64, CHCl₃). The absolute configuration was determined by the sign of rotation after conversion to 2-benzyloxy-1-propanal according to the literature, Dondoni, A.; Perrone, D. *J. Org. Chem.* **1995**, *60*, 4749–4754. A reference sample was prepared from (*S*)-ethyl lactate. Reaction conditions: Benzylation; **5** (1.29 g (10 mmol), NaH (60% oil suspension) (606 mg, 15 mmol), benzyl bromide (2.56 g, 15 mmol), THF (20 mL), 0 °C, 1 h. 1-Benzyloxy-1-(2-thiazolyl)ethane (1.86 g, 85% yield). Methylation of the thiazole ring; 1-benzyloxy-1-(2-thiazolyl)ethane (1.86 g, 8.5 mmol), CH₃I (7.7 mL), CH₃CN (40 mL), reflux, 12 h. Reduction of the thiazole ring; a crude 2-(1-benzyloxyethyl)-3-methylthiazolium iodide, NaBH₄ (548 mg, 14.5 mmol), CH₃OH (54 mL), 0 °C, 0.5 h. Formylation; a crude 2-(1-benzyloxyethyl)-3-methylthiazolidine, CuCl₂·2H₂O (1.74 g (10.2 mmol), CuO (6.32 g (45.9 mmol), 10:1 CH₃CN–H₂O (100 mL), 25 °C, 40 min. 2-Benzyloxy-1-propanal (0.979 g, 70% yield). [α]_D²⁷ -63.7° (*c* 2.05, CHCl₃). Benzylation; (*S*)-ethyl lactate (1.18 g, 10 mmol) (Kanto Chemical Co., Inc.), NaH (60% oil suspension) (482 mg, 11 mmol), benzyl bromide (1.88 g, 11 mmol), THF (20 mL), 0 °C, 50 min. Reduction of ethoxycarbonyl group; a crude ethyl 2-benzyloxypropionate, 1.0 M DAIBAL-H in hexane (6.6 mL, 6.6 mmol), hexane (25 mL), -78 °C, 25 min. (*S*)-2-Benzyloxy-1-propanal (0.84 g, 51% yield in two steps). [α]_D²⁶ -37.7° (*c* 2.26, CHCl₃).

Hydrogenation of 2-acetylpyridine (1i). Conditions: (*R,R*)-**2** (3.1 mg, 0.0025 mmol), **1i** (606 mg, 5.0 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (20 μ L, 0.020 mmol), 0.5 M B[OCH(CH₃)₂]₃ in 2-propanol (0.1 mL), 2-propanol (8 mL), 8 atm H₂, 25 °C, 3 h. (*S*)-1-(2-Pyridyl)ethanol [(*S*)-**6a**] (585 mg, 96% yield). GC (column, HP-INNOWax; 55 kPa, column temp, 120 °C); *t*_R of **6a**, 24.9 min (99.7%); *t*_R of **1i**, 12.7 min (0.3%). The ee determined by chiral HPLC analysis was 96%: column,

CHIRALCEL OB-H (4.6 mm i.d. x 250 mm, Daicel Chemical Industries); eluent, 10:90 2-propanol–hexane; temp, 30 °C; flow rate, 0.5 mL/min; detection, 254-nm light; t_R of (*R*)-**6a**, 12.6 min (97.9%); t_R of *S* isomer, 14.6 min (2.1%). $[\alpha]^{25}_D$ -58.3° (*c* 0.51, C₂H₅OH), lit. $[\alpha]^{25}_D$ -56.7° (*c* 3.88, C₂H₅OH), (*S*), Imuta, M.; Ziffer, H. *J. Org. Chem.* **1978**, *43*, 3530–3532. **Hydrogenation of 1-(2-pyridyl)-2-methylpropan-1-one (1j).** Conditions: (*R,R*)-**2** (3.1 mg, 0.00125 mmol), **1j** (373 mg, 2.5 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.010 mmol), 2-propanol (2.5 mL), 8 atm H₂, 25 °C, 12 h. (*S*)-1-(2-Pyridyl)-2-methylpropan-1-ol [(*S*)-**6b**] (355 mg, 94% yield). GC (column, HP-INNOWax; 55 kPa, column temp, 120 °C); t_R of **6b**, 32.8 min (100%); t_R of **1j**, 16.4 min (0%). The ee determined by chiral HPLC analysis was 94%: column, CHIRALPAK AS (4.6 mm i.d. x 250 mm, Daicel Chemical Industries) and CHIRALPAK AS (4.6 mm i.d. x 50 mm); eluent, 3:97 2-propanol–hexane; temp, 30 °C; flow rate, 0.5 mL/min; detection, 254-nm light; t_R of (*R*)-**6b**, 25.8 min (2.9%); t_R of *S* isomer, 27.9 min (97.1%). $[\alpha]^{17}_D$ -25.2° (*c* 0.96, CHCl₃). The absolute configuration was determined by single-crystal X-ray analysis of its (1*S*)-camphanoate (See Figure 2 in Part E.). Reaction conditions: **6b** (151 mg, 1.0 mmol), (1*S*)-camphanoyl chloride (238 mg, 1.1 mmol), 4-(dimethylamino)pyridine (134 mg, 1.1 mmol), CH₂Cl₂ (5 mL), 0 °C, 6 h. (*S*)-1-(2-Pyridyl)-2-methylpropyl (1*S*)-camphanoate (317 mg, 95% yield). Recrystallization from 1:10 ethyl acetate–hexane, mp 84.0–84.9 °C. **Hydrogenation of 3-acetylpyridine (1k).** See Part B. **Hydrogenation of 4-acetylpyridine (1l).** Conditions: (*R,R*)-**2** (1.5 mg, 0.00125 mmol), **1l** (757 mg, 6.25 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (10 μ L, 0.010 mmol), 2-propanol (4.5 mL), 8 atm H₂, 25 °C, 12 h. (*S*)-1-(4-Pyridyl)ethanol [(*S*)-**8**] (754 mg, 98% yield, 99.8% ee). GC (column, Chirasil-DEX CB; 44 kPa; column temp, 120 °C); t_R of (*R*)-**8**, 30.2 min (0.1%); t_R of *S* isomer, 30.6 min (99.9%); t_R of **1l**, 7.1 min (0%). $[\alpha]^{26}_D$ -54.9° (*c* 1.02, C₂H₅OH), lit. $[\alpha]^{25}_D$ -43.4° (*c* 0.5, C₂H₅OH), (*S*), Imuta, M.; Ziffer, H. *J. Org. Chem.* **1978**, *43*, 3530–3532. **Hydrogenation of 2,6-diacetylpyridine (9).** Conditions: (*R,R*)-**2** (1.4 mg, 0.001 mmol), **9** (1.63 g, 10.0 mmol), 1.0 M *t*-C₄H₉OK in *tert*-butyl alcohol (40 μ L, 0.040 mmol), 2-propanol (10 mL), 8 atm H₂, 25 °C, 17 h.

(*S,S*)-2,6-Di(1-hydroxyethyl)pyridine [(*S,S*)-**10**] (1.64 g, 98% yield, 100% ee). GC (column, Chirasil-DEX CB; 80 kPa; column temp, 130 °C); t_R of (*R,R*)-**10**, 34.3 min (0%); t_R of *S,S* isomer, 23.3 min (99.9%); t_R of meso isomer, 26.9 min (0%); t_R of **9**, 12.7 min (0.1%). $[\alpha]^{17}_D -28.9^\circ$ (c 3.00, CHCl₃), lit. $[\alpha]^{20}_D -26.84^\circ$ (c 2.98 CHCl₃), (*S,S*), Bailey, D.; O'Hagan, D.; Dyer, U.; Lamont, R. B. *Tetrahedron: Asymmetry* **1993**, *4*, 1255–1258. **Hydrogenation of (*E*)-4-(2-thienyl)-3-buten-2-one (**11**)**. Conditions: (*R,R*)-**2** (1.2 mg, 0.00098 mmol), **11** (748 mg, 4.91 mmol), K₂CO₃ (5.4 mg, 0.039 mmol), 2-propanol (8 mL), 8 atm H₂, 25 °C, 17 h. (*S*)-(*E*)-4-(2-Thienyl)-3-buten-2-ol [(*S*)-**12**] (742 mg, 98% yield, 91% ee). GC (column, Chirasil-DEX CB; 41 kPa; column temp, 95 °C); t_R of (*R*)-**12**, 172.2 min (3.9%); t_R of *S* isomer, 178.4 min (96.1%); t_R of 4-(2-thienyl)butan-2-ol, 114.0 min (0%) and 124.1 min (0%); t_R of **11**, 40.3 min (0%). $[\alpha]^{25}_D -41.3^\circ$ (c 0.49, CHCl₃). The absolute configuration was determined by CD spectrum analysis of its 4-bromobenzoate. Reaction conditions: (*E*)-4-(2-thienyl)-3-buten-2-ol (463 mg, 3.0 mmol), 4-bromobenzoyl chloride (724 mg, 3.3 mmol), 4-(dimethylamino)pyridine (402 mg, 3.3 mmol), CH₂Cl₂ (5 mL), 0 °C, 3 h. 2-[(*E*)-4-(2-Thienyl)-3-butenyl] 4-bromobenzoate (685 mg, 68% yield). CD (CH₃OH), λ_{ext} 252 nm; $\Delta\epsilon$ +2.59. The positive Cotton effect is correlated with the *S* configuration of the allylic alcohol. See: Gonnella, N. C.; Nakanishi, K.; Martin, V. S.; Sharpless, K. B. *J. Am. Chem. Soc.* **1982**, *104*, 3775–3776. Nakanishi, K.; Berova, N. In *Circular Dichroism: Principles and Applications*; Nakanishi, K.; Berova, N.; Woody, R. W. Eds.; VCH: New York, 1994, Chapter 13.

(D) Hydrogenation of 3-Dimethylamino-1-(2-thienyl)-1-propanone¹

Solid (*R,R*)-**2** (3.0 mg, 0.0025 mmol) was placed in a 100-mL glass autoclave equipped with a Teflon coated magnetic stirring bar, a pressure gauge, and a gas inlet tube attached to a hydrogen source. Air present in the autoclave was replaced by argon. 2-Propanol (1.5 mL) and a 1.0 M *t*-C₄H₉OK solution in *tert*-butyl alcohol (20 μ L, 0.02 mmol) which had been degassed by bubbling argon were added to the autoclave under a stream of argon. The mixture was degassed by five vacuum-filling with argon cycles,

and then was stirred at 25 °C for 40 min under argon atmosphere.² To this solution were added 2-propanol (1.5 mL) and 3-dimethylamino-1-(2-thienyl)-1-propanone (**13**) (916 mg, 5.0 mmol) which had been degassed by bubbling argon. The mixture was degassed by five vacuum-filling with argon cycles. Air present in the gas inlet tube was removed by flushing with a stream of hydrogen. Hydrogen was initially introduced into the autoclave at a presence of 5 atm, before being reduced to 2 atm by carefully releasing the stop valve. After this procedure was repeated ten times, the vessel was pressurized to 8 atm. The reaction mixture was vigorously stirred at 25 °C for 7 h. After the hydrogen gas was carefully vented the solvent was removed under reduced pressure to give (*S*)-3-dimethylamino-1-(2-thienyl)propan-1-ol [(*S*)-**14**]. The yield determined by ¹H-NMR analysis using methyl propionate (chemical shift of CH₃O, δ = 3.67) as an internal standard was 100%. The residue was purified by bulb-to-bulb distillation to give pure (*S*)-**14** (845 mg, 91% yield, 92% ee). $[\alpha]^{22}_{\text{D}} -7.72^\circ$ (*c* 1.03, CH₃OH), lit.³ $[\alpha]_{\text{D}} -7.6^\circ$ (*c* 1.0, CH₃OH). ¹H-NMR (400 MHz, CDCl₃) δ 1.87–2.00 (m, 2, CH₂CH₂N), 2.93 (s, 6, N(CH₃)₂), 2.53–2.69 (m, 2, CH₂CH₂N), 5.19 (t, 1, *J* = 6.0 Hz, CH(OH)CH₂), 6.92 (d, 1, *J* = 3.6, Hz C3 proton of thiophene ring), 6.97 (dd, 1, *J* = 3.6 and 4.8 Hz, C4 proton of thiophene ring), 7.21 (d, 1, *J* = 4.8 Hz, C5 proton of thiophene ring). HPLC (column, CHIRALCEL OD (4.6 mm i.d. x 250 mm, Daicel Chemical Industries); eluent, 5:95:0.2 2-propanol–hexane–diethylamine; temp, 30 °C; flow rate, 0.5 mL/min; detection, 254-nm light; *t_R* of (*R*)-**14**, 18.1 min (4.2%); *t_R* of *S* isomer, 19.3 min (95.8%).

Notes

- (1) See Notes of Part A and B.
- (2) This pretreatment diminished the induction period and also minimized β -elimination of **13**.
- (3) Deeter, J.; Frazier, J.; Staszak, M.; Weigel, L. *Tetrahedron Letters* **1990**, *31*, 7101–7104.

(E) ORTEP Plots of the Molecular Structures

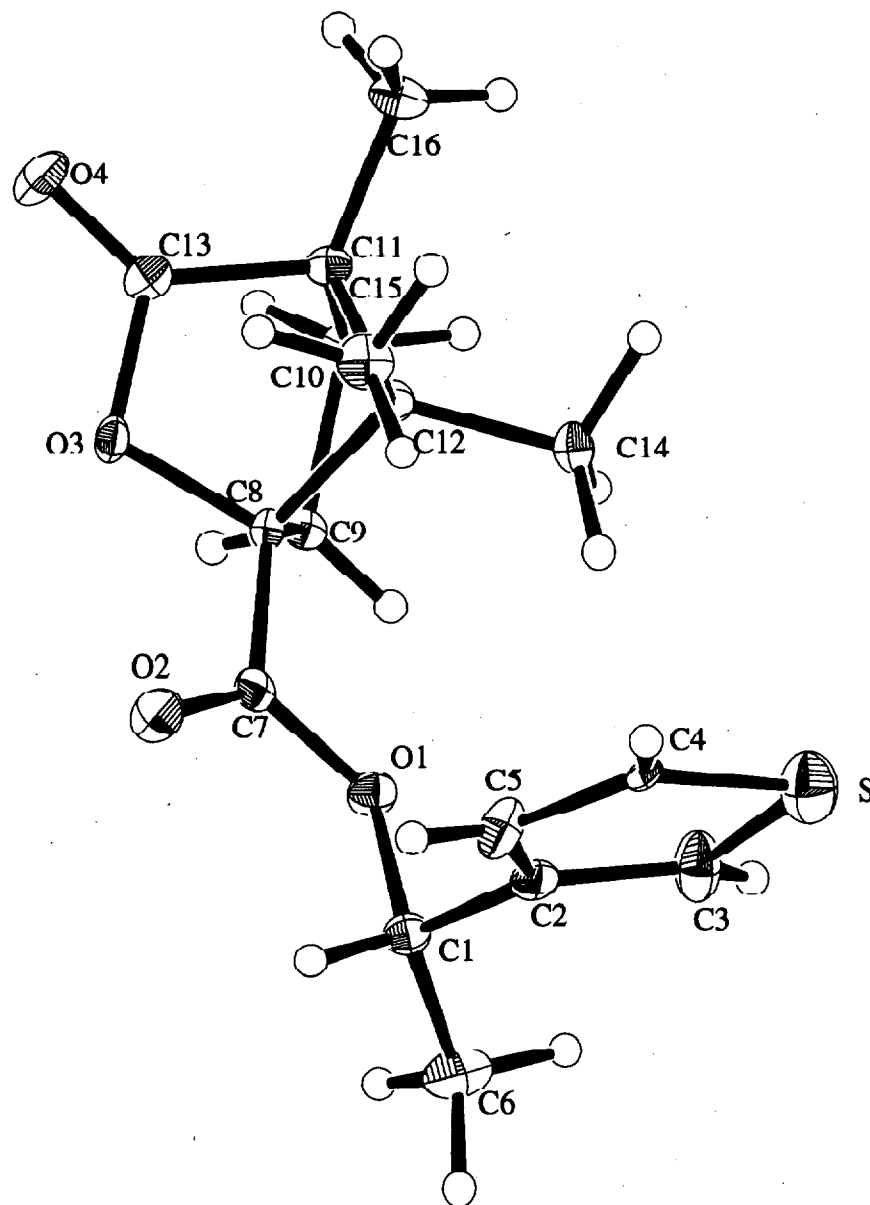


Figure 1. ORTEP plots of the molecular structure of (*S*)-1-(3-thienyl)ethyl (1*S*)-camphanoate. Crystallographic data: $C_{16}H_{20}SO_4$, $M_r = 308.39$, colorless prism, $0.3 \times 0.15 \times 0.2$ mm, monoclinic, space group $P2_1$ (no. 4), $a = 7.228(1)$, $b = 13.159(2)$, $c = 8.1029(3)$ Å, $\beta = 96.6471(8)^\circ$, $V = 765.5(2)$ Å³, $Z = 2$, $\rho_{\text{calcd}} = 1.338$ gcm⁻³, $\mu(\text{MoK}\alpha) = 2.24$ cm⁻¹, $T = 150$ K.

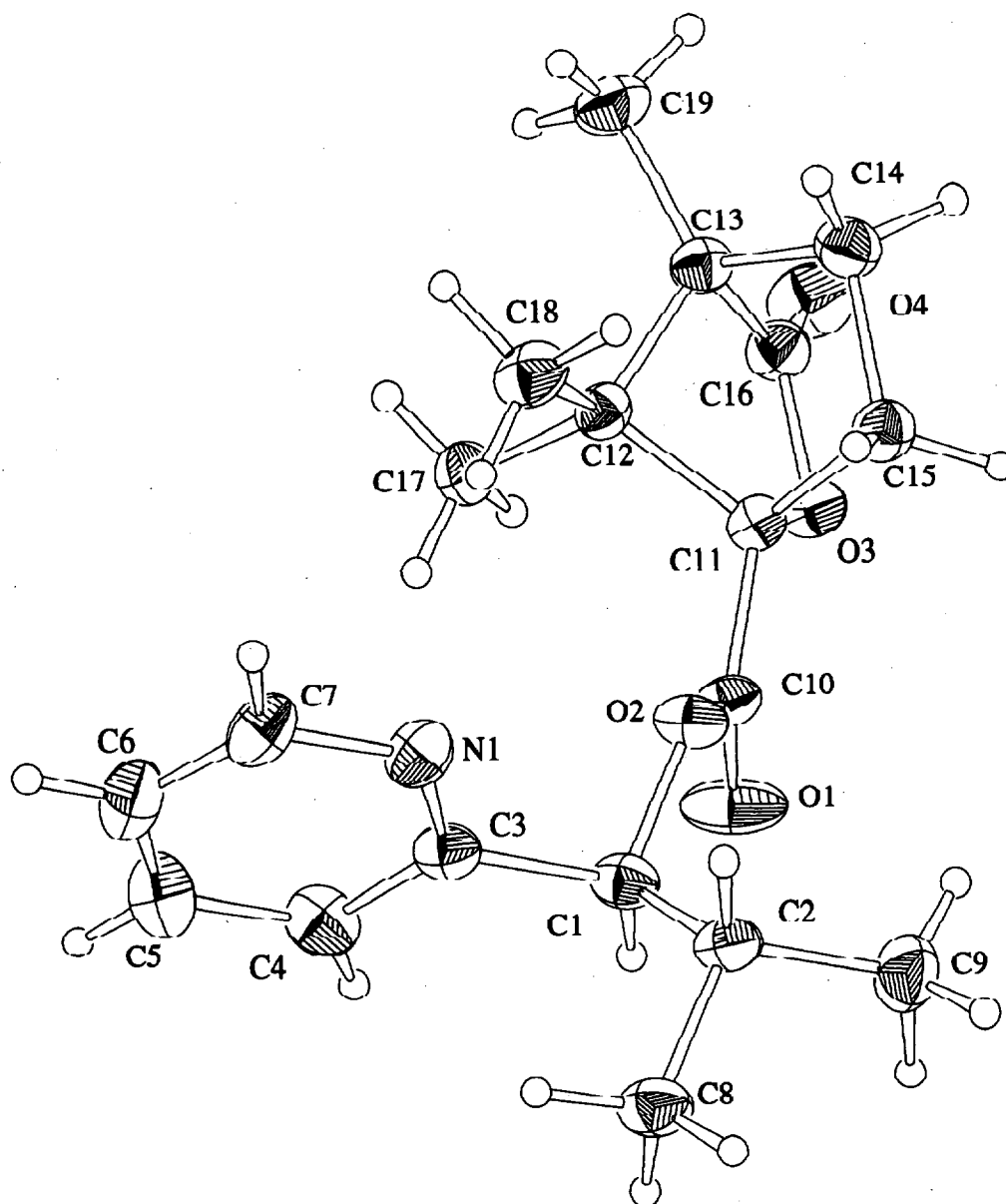


Figure 2. ORTEP plots of the molecular structure of (*S*)-1-(2-pyridyl)-2-methylpropyl (1*S*)-camphanoate. Crystallographic data: $C_{19}H_{25}O_4N$, $M_r = 331.41$ colorless prism, 0.15 x 0.2 x 0.2 mm, orthorhombic, space group $P2_12_12_1$ (no. 19), $a = 7.4500(3)$, $b = 12.1475(4)$, $c = 20.2220(5)$ Å, $V = 1830.1(1)$ Å³, $Z = 4$, $\rho_{\text{calcd}} = 1.203$ gcm⁻³, $\mu(\text{MoK}\alpha) = 0.84$ cm⁻¹, $T = 293$ K.